

# Physical RF Circuit Techniques and Their Implications on Future Power Module and Power Electronic Design

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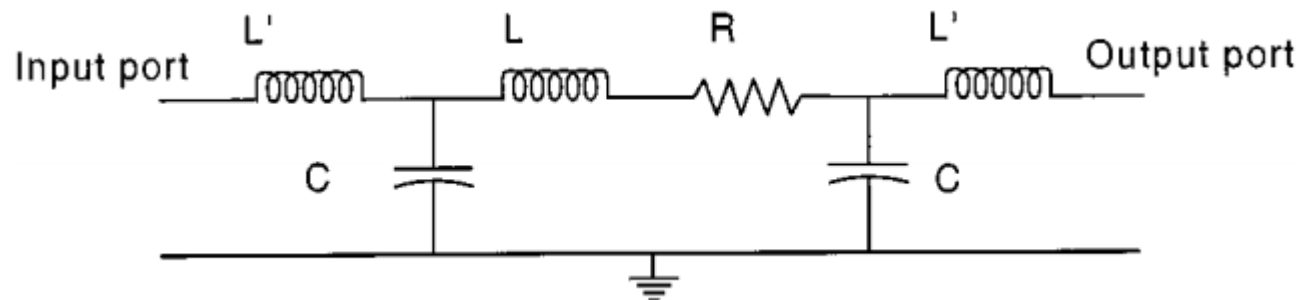
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# Overall Motivation

- Wide Bandgap (WBG) semiconductor devices are able to switch much faster than conventional Silicon semiconductor technology
- Wire and ribbon bonds used with packaged circuits and modules lead to undesirable parasitic effects that impact performance, especially at higher operating frequencies
- Consider reflection loss and insertion loss when using these “flexible welded interconnects” under high power and high frequency

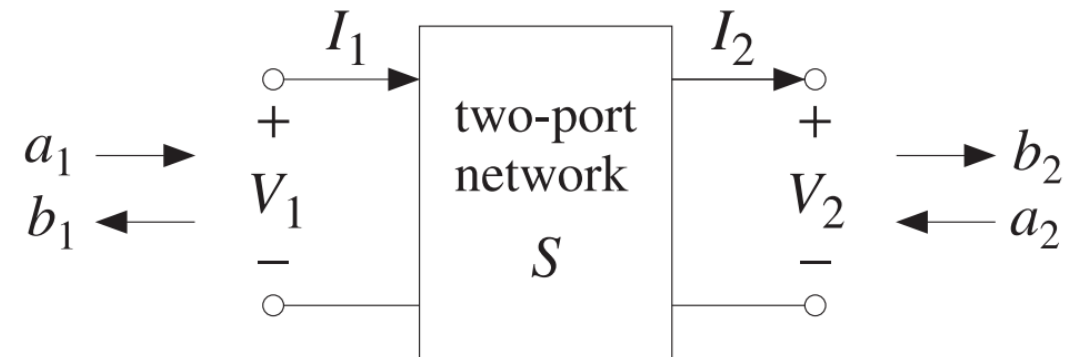


$$Z_0 = \sqrt{\frac{R + j\omega L}{G + j\omega C}}$$

# Two-Port Network Analysis

- Scattering Parameters (S-Parameters)
  - Used to characterize a network (“part/all of a power module”) and its behavior within an external circuit
  - Important for high frequency design because of its simplicity
  - Power flow into and out of the two-port is expressed very simply in terms of the traveling wave amplitudes.

$$\begin{bmatrix} b_1 \\ b_2 \end{bmatrix} = \begin{bmatrix} S_{11} & S_{12} \\ S_{21} & S_{22} \end{bmatrix} \begin{bmatrix} a_1 \\ a_2 \end{bmatrix}$$

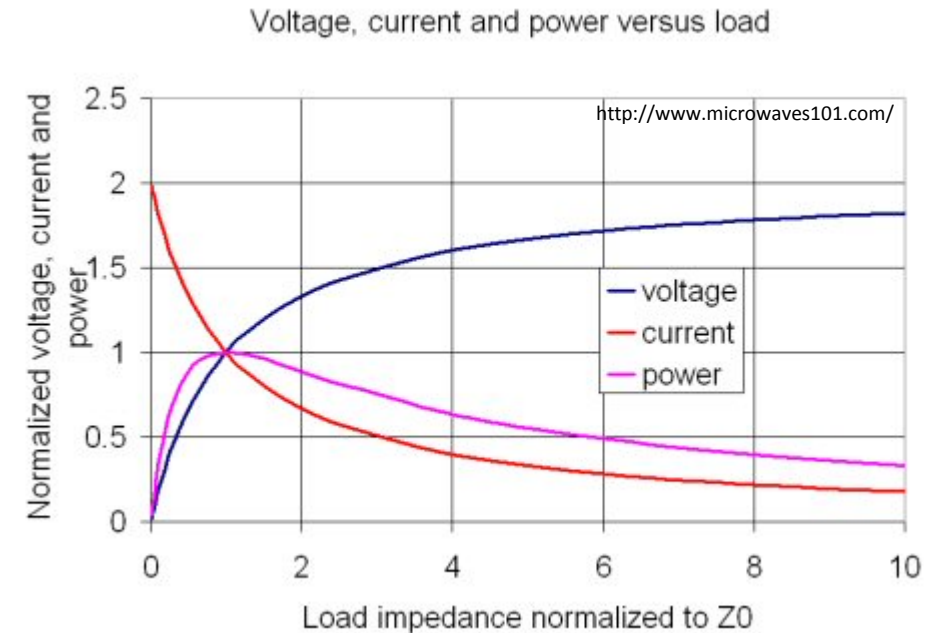


$$\frac{1}{2} \operatorname{Re}[V_1^* I_1] = \frac{1}{2} |a_1|^2 - \frac{1}{2} |b_1|^2$$

$$-\frac{1}{2} \operatorname{Re}[V_2^* I_2] = \frac{1}{2} |a_2|^2 - \frac{1}{2} |b_2|^2$$

# RF Parameter Definitions

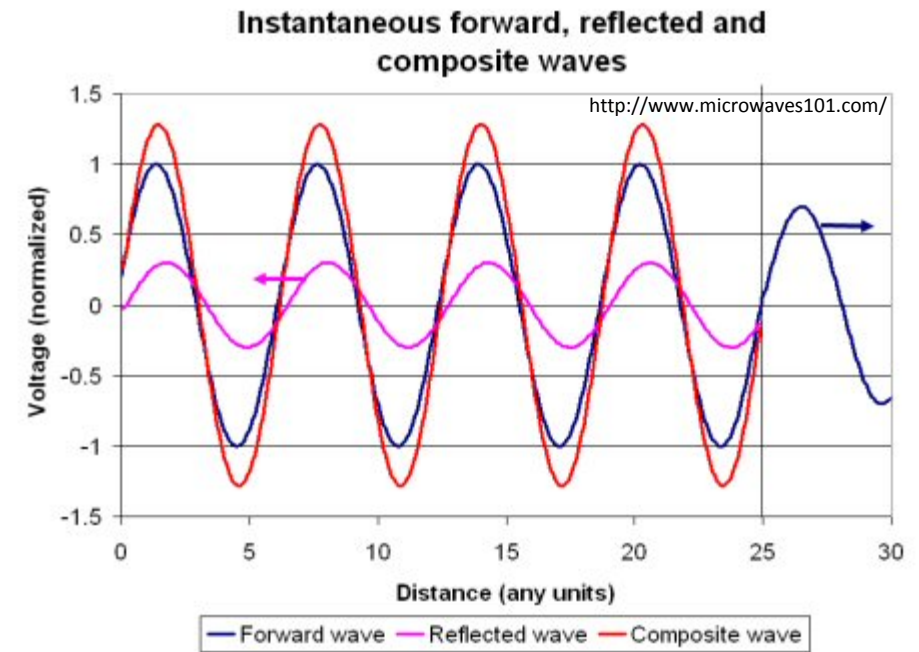
- Radio frequency (RF) is a rate of oscillation in the range of around 3 kHz to 300 GHz
- Reflection Coefficient ( $\Gamma$ ) & Voltage Standing Wave Ratio (VSWR)
- Characteristic Impedance ( $Z_0$ )
  - Any media that can support an electromagnetic wave has a characteristic impedance associated with it
- Impedance Matching
  - A measure of how well a network is matched to its intended characteristic impedance
  - Maximum power transfer is obtained from source to load, but maximum power transfer doesn't necessarily mean most efficient



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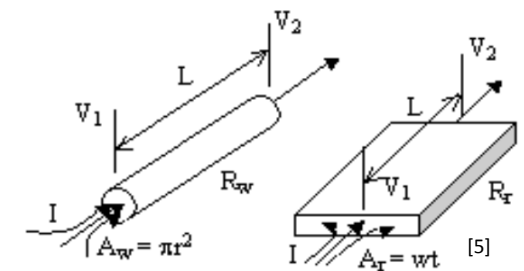
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# Useful, Known Information

- In order to decrease  $Z_o$ , it is known:
  - Multiple bond wires in parallel decrease a bond wire's resistance and inductance
  - Ribbon bonds can eliminate capacitive and mutual coupling b/w multiple wires
  - Design for low loops heights close to ground planes, while keeping sufficient distance between bond wire and die to prevent electric breakdown under highly concentrated electric fields, increases capacitance
  - A large ribbon width has lower inductance (width and thickness are not linked to one and other like they are for wire)
- For power electronics, a ribbon bond is more suitable to carry more current at higher frequencies than a round wire bond

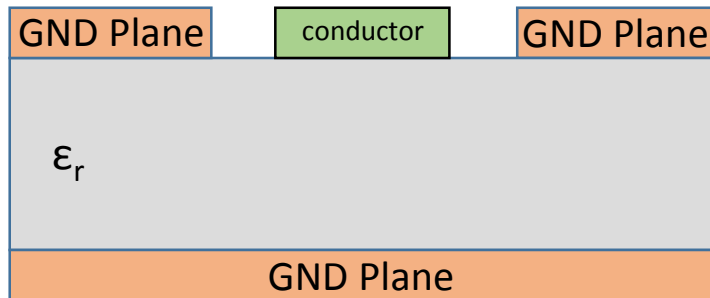
$$R_w = \frac{\rho L}{A_w} = \frac{\rho L}{\pi r^2}$$

$$R_r = \frac{\rho L}{A_r} = \frac{\rho L}{wt}$$

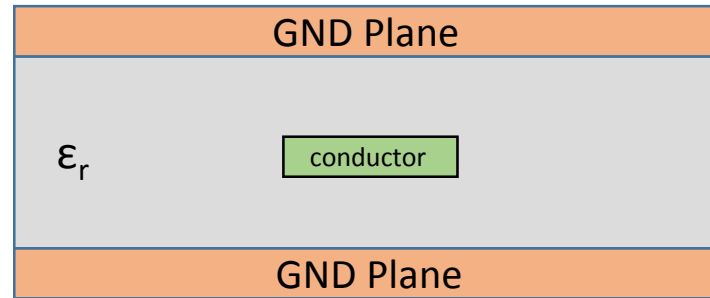


# Physical RF Circuit Techniques

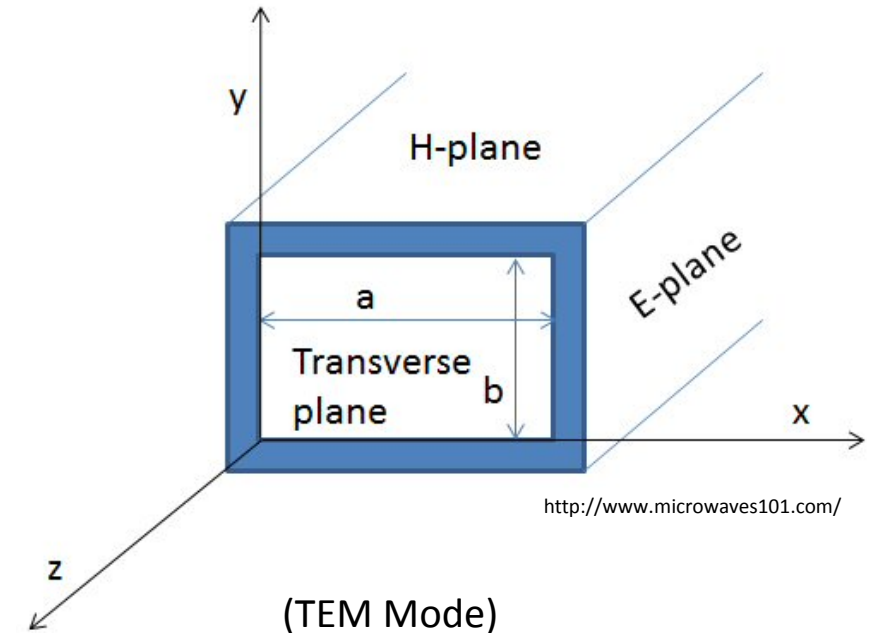
- Circuit Designs to allow for TEM Modes
  - Stripline
  - Grounded Co-planar Waveguide (GCPW)
  - Parallel Conductors
  - Coaxial Cable



(GCPW)

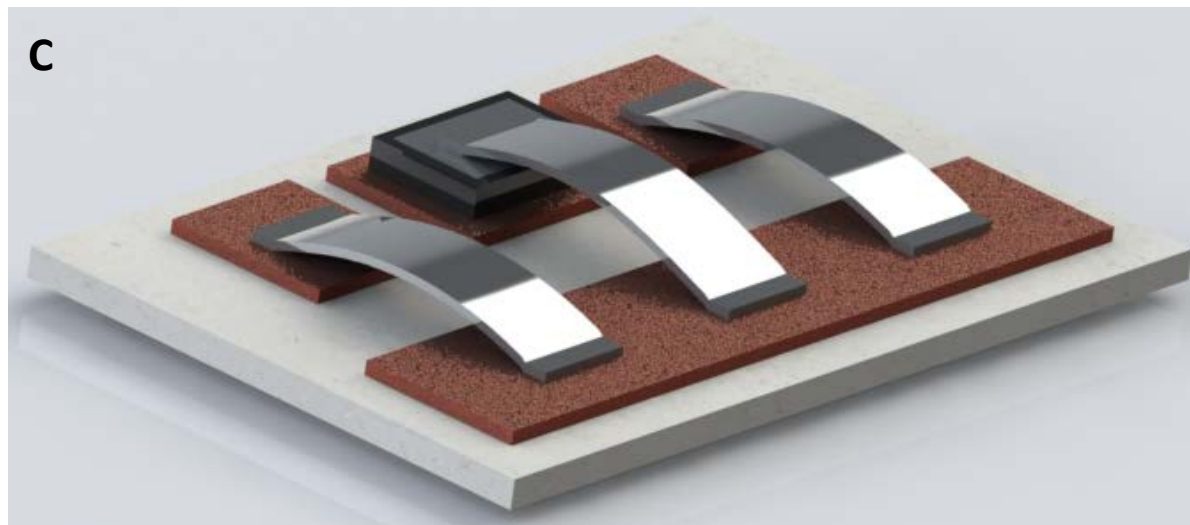
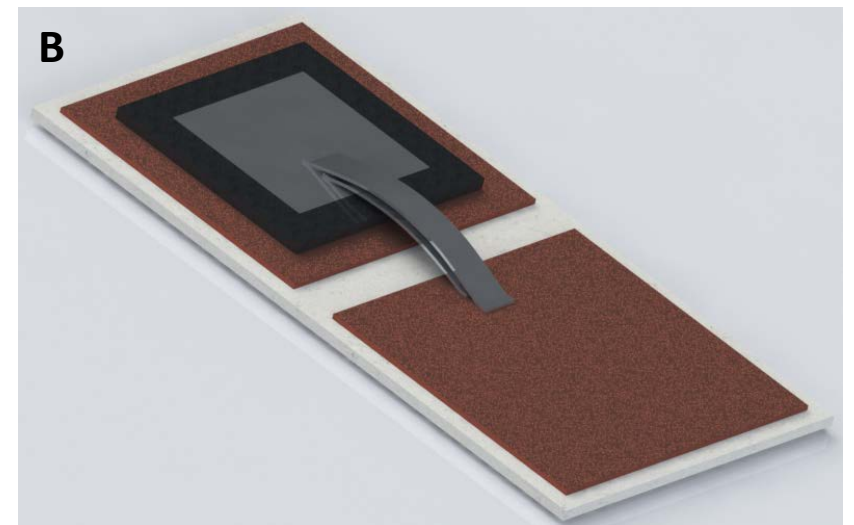
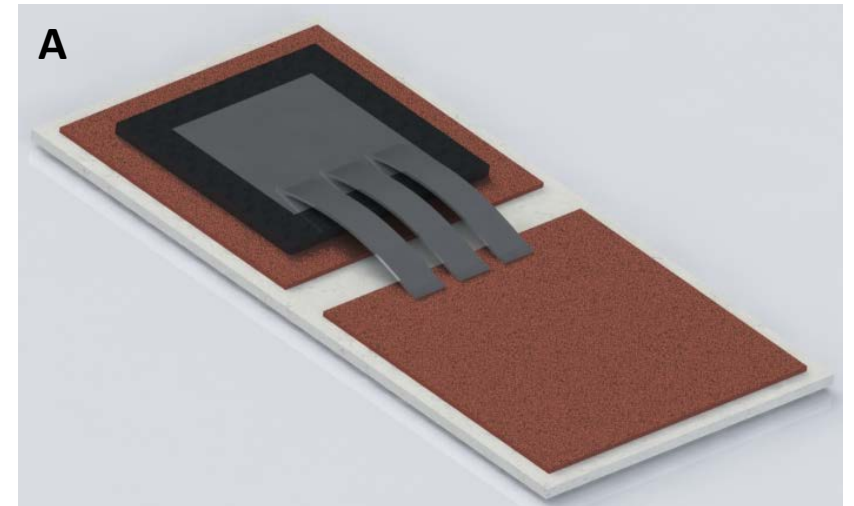


(Stripline)



# Proposed RF Models for Testing

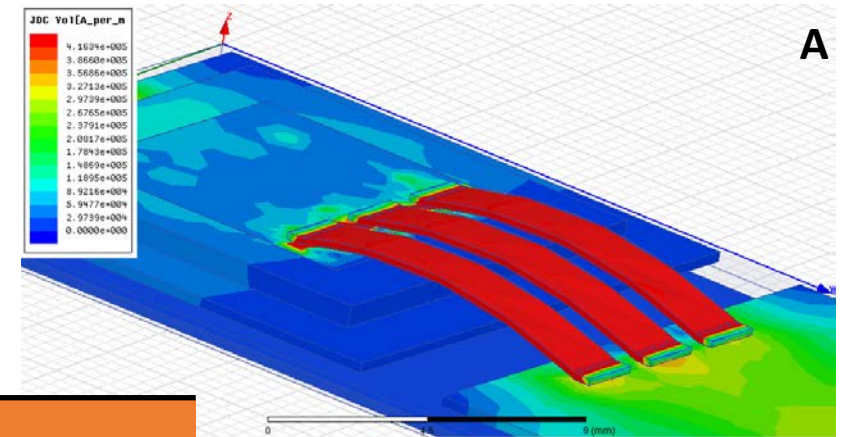
- A. Parallel Ribbon Bond Conductors
- B. Stacked Ribbon Bond Conductors
- C. GCPW Ribbon Bond Conductor





# Q3D Model Simulation Results

- A. Parallel Ribbon Bond Conductors
- B. Stacked Ribbon Bond Conductors
- C. GCPW Ribbon Bond Conductor

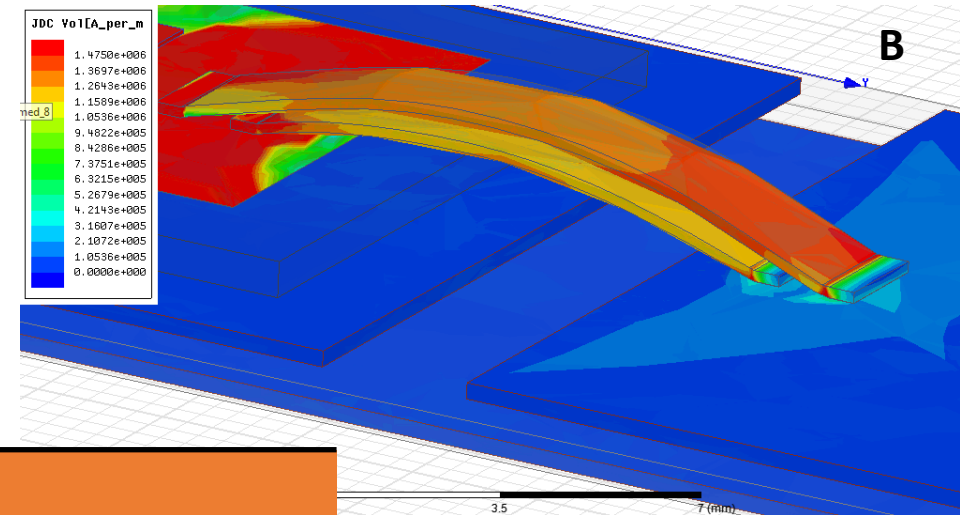


Frequency (MHz)	Parasitic Resistance (mΩ)	Parasitic Inductance (nH)	Parasitic Capacitance (pF)	Parasitic Conductance (mSie)	$Z_o$ (Ω)
1.0E-9 (DC)	0.307	13.127	88.542	1.0E-9	17470-j772
0.1	0.647	10.927	88.133	0.248E-3	11.62-j3.01
0.5	1.188	10.549	87.636	1.51E-3	11.06-j1.04
1.0	1.596	10.457	87.416	3.08E-3	10.98-j0.64
10.0	4.607	10.306	86.681	31.46E-3	10.91-j0.05

P = 120W  
@ 100kHz, 10A excitation

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- B. Stacked Ribbon Bond Conductors**
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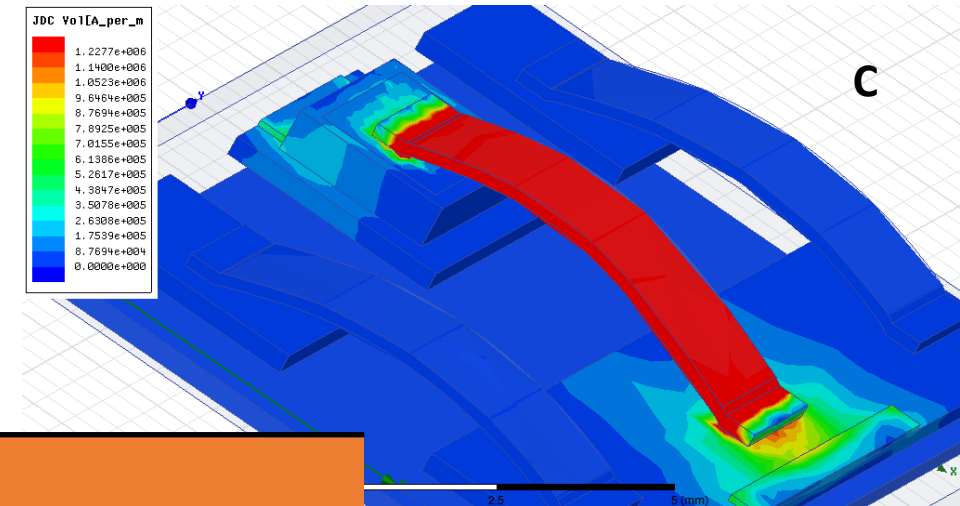


Frequency (MHz)	Parasitic Resistance (mΩ)	Parasitic Inductance (nH)	Parasitic Capacitance (pF)	Parasitic Conductance (mSie)	$Z_o$ (Ω)
1.0E-9 (DC)	0.622	9.038	60.733	5.028E-10	34982-j2105
0.1	1.006	8.003	60.535	0.124E-3	13.19-j6.20
0.5	1.870	7.441	60.286	0.757E-3	11.47-j2.57
1.0	2.534	7.295	60.175	1.55E-3	11.19-j1.74
10.0	7.475	7.049	59.805	1.58E-3	10.87-j0.56

P = 145W  
@ 100kHz, 10A excitation

# Q3D Model Simulation Results

- A. Parallel Ribbon Bond Conductors
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- C. GCPW Ribbon Bond Conductor**



Frequency (MHz)	Parasitic Resistance (mΩ)	Parasitic Inductance (nH)	Parasitic Capacitance (pF)	Parasitic Conductance (mSie)	Z <sub>o</sub> (Ω)
1.0E-9 (DC)	0.486	4.435	14.801	1.58E-10	55280-j2584
0.1	0.723	3.412	14.701	3.93E-5	19.86-j12.22
0.5	1.150	3.121	14.622	0.238E-3	15.55-j4.83
1.0	1.474	3.019	14.588	0.487E-3	14.84-j3.17
10.0	3.872	2.929	14.471	4.97E-3	14.27-j0.69

P = 233W  
@ 100kHz, 10A excitation

# RF Model Simulation Results

- A. Parallel Ribbon Bond Conductors
- B. Stacked Ribbon Bond Conductors
- C. GCPW Ribbon Bond Conductor

Case	$z_L (\Omega)$	$ \Gamma $	$\Gamma$ angle ( $^\circ$ )	$\Gamma$	VSWR	S11 (dB)
A	0.232-j0.060	0.642	189.5	-0.633-j0.106	2.13	8.82
B	0.264-j0.124	0.597	195.5	-0.575-j0.160	2.34	7.98
C	0.397-j0.244	0.464	213.1	-0.389-j0.253	3.31	5.45

All cases analyzed at 100kHz

Case	$z_L (\Omega)$	$ \Gamma $	$\Gamma$ angle ( $^\circ$ )	$\Gamma$	VSWR	S11 (dB)
A	0.221-j0.021	0.638	182.3	-0.637-j0.026	2.14	8.75
B	0.229-j0.051	0.632	186.1	-0.628-j0.067	2.17	8.60
C	0.311-j0.097	0.525	198.8	-0.497-j0.169	2.81	6.45

All cases analyzed at 500kHz

# RF Model Simulation Results

- A. Parallel Ribbon Bond Conductors
- B. Stacked Ribbon Bond Conductors
- C. GCPW Ribbon Bond Conductor

Case	$z_L (\Omega)$	$ \Gamma $	$\Gamma$ angle ( $^\circ$ )	$\Gamma$	VSWR	S11 (dB)
A	0.220-j0.013	0.639	181.8	-0.639-j0.020	2.13	8.80
B	0.224-j0.035	0.637	184.0	-0.635-j0.044	2.18	8.65
C	0.297-j0.063	0.522	187.6	-0.517-j0.069	2.70	6.79

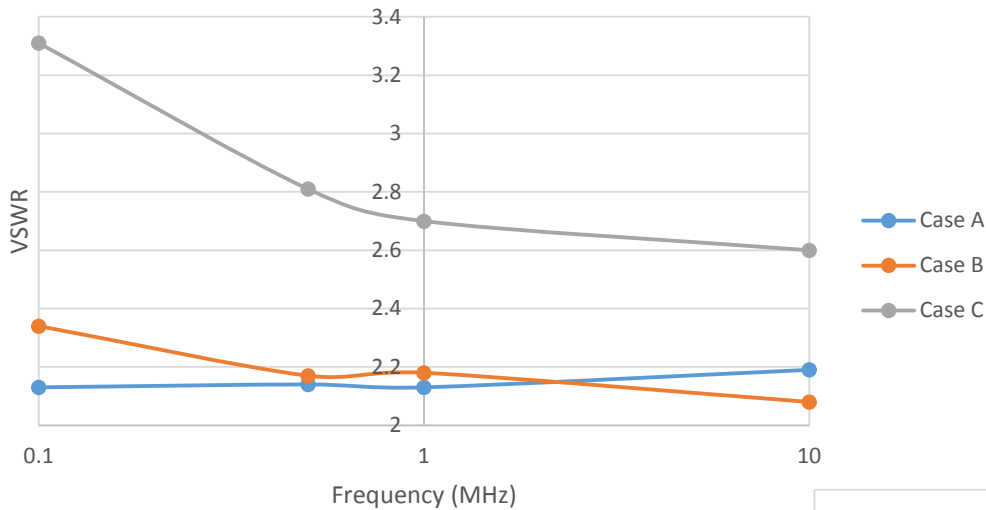
All cases analyzed at 1MHz

Case	$z_L (\Omega)$	$ \Gamma $	$\Gamma$ angle ( $^\circ$ )	$\Gamma$	VSWR	S11 (dB)
A	0.218-j0.001	0.649	180.4	-0.649-j0.005	2.19	9.14
B	0.217-j0.011	0.651	181.9	-0.651-j0.022	2.08	9.11
C	0.285-j0.014	0.555	182.0	-0.555-j0.019	2.60	7.09

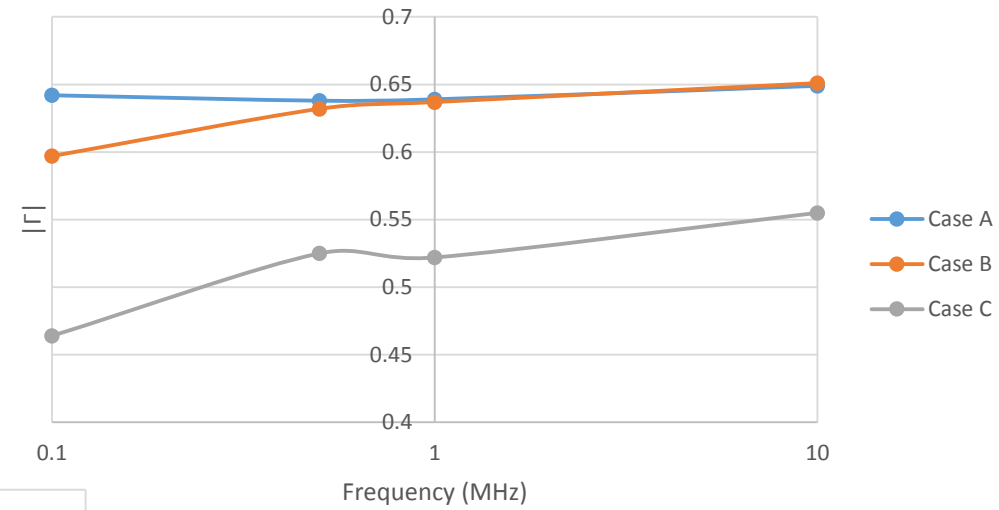
All cases analyzed at 10MHz

# RF Model Simulation Results

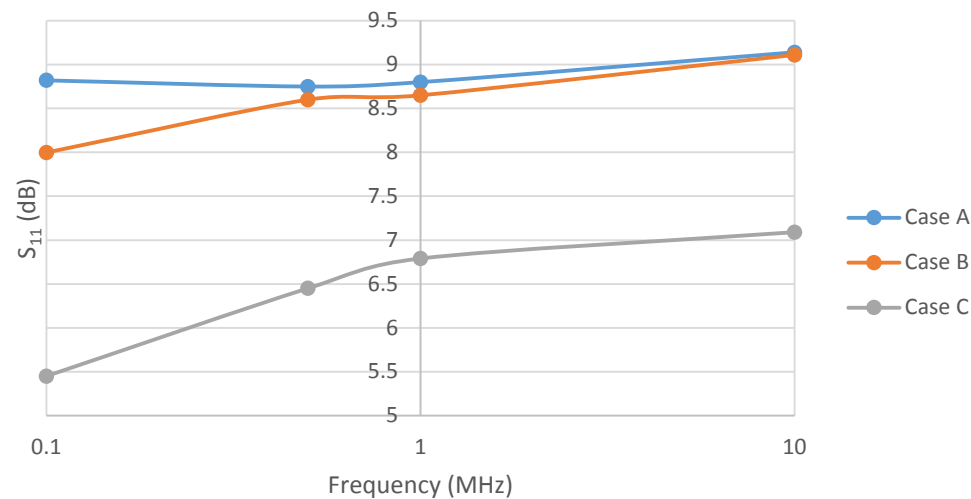
VSWR Vs Frequency



Reflection Coefficient Vs Frequency



Return Loss Vs Frequency



# Summary

- Specific configurations of ribbon bonds have potential of supporting TEM modes within power electronics and behave appropriately under higher operating frequencies
- The ability to understand a power module's characteristic impedance is valuable when attempting to reduce the reflection and insertion loss a module introduces into a power electronics circuit
- Power electronics packaging engineers will soon need to start thinking like RF packaging engineers as improvement in switching losses of WBG devices are reduced allowing for a greater push further into the RF operating range

Thank You